

## Product Handling Information Sheet

### Polystone<sup>®</sup> ECTFE natural

#### 1. Company

Name/Address	<b>Röchling Industrial SE &amp; Co. KG</b> Röchlingstr. 1 • 49733 Haren (Ems)/DE • Tel. +49 5934 701-0 info@roechling-plastics.com • www.roechling.com/industrial/haren
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#### 2. Product details

Product/Article	Technical semi-finished product or machined part
Abbreviated terms	E-CTFE
Material Characterisation	Thermoplastic
Main Components	<ul style="list-style-type: none"> <li>ethylene-chlorotrifluoroethylene</li> </ul>
Components Subject to labelling	-
Classification according to REACH	-
Notes	-

#### 3. Product characteristics

Form/State	<ul style="list-style-type: none"> <li>firm</li> </ul>
Color	natural
Odour	<ul style="list-style-type: none"> <li>nearly odourless</li> </ul>
Density	>1,65
Melting range	-
Glass transition temperature	-
Thermal decomposition	>300
Flash point	-
Ignition temperature	-



### 3. Product characteristics

Notes -

### 4. Danger warnings

Special Risks For Mankind And The Environment none

Notes -

### 5. Handling and Storage

Handling	<ul style="list-style-type: none"> <li>• Product can be worked with conventional machines and tools.</li> <li>• Before machining the product should have room temperature and/or to be stored for min. 24h under normal climatic conditions.</li> <li>• When welding do not exceed the recommended air and tool temperatures.</li> <li>• By disregarding the instructions the staff can falls in Fluor fever (fever with flu-like symptoms).</li> <li>• At the first sign a doctor should be consulted.</li> <li>• Plant parts should be grounded.</li> <li>• Carry out processing in such a way that there is no thermal decomposition.</li> </ul>
Storage	<ul style="list-style-type: none"> <li>• horizontally</li> <li>• dry</li> <li>• product protect against frost</li> <li>• protected against climatic influences</li> </ul>
Safety measures	<ul style="list-style-type: none"> <li>• In case of inhalation of decomposition products: - Take to fresh air.</li> </ul>
Shelf Life	-
Notes	-

### 6. Transport

Transport	<ul style="list-style-type: none"> <li>• Non dangerous goods according to the transport regulations.</li> <li>• Secure against slipping.</li> </ul>
Finished Product Packing	-
Notes	-



## 7. Fire – fighting measures

Suitable extinguishing agents	<ul style="list-style-type: none"> <li>• water</li> <li>• foam</li> <li>• CO<sub>2</sub></li> <li>• dry powder extinguishing agents</li> </ul>
Potential combustion products	<ul style="list-style-type: none"> <li>• hydrofluoric acid</li> <li>• CO</li> <li>• low molecular fluorocarbon</li> </ul>
Necessary protection equipment	<ul style="list-style-type: none"> <li>• Complete protection equipment for fire-brigade.</li> <li>• Use self-contained air respirators during strong smoke and steam development.</li> </ul>
Notes	-

## 8. Removal

Recyclability	Check possibility of recycling.
EC Waste Catalog	The product is classified in accordance with the European-Waste Catalogue (EWC) as “not dangerous”.
Waste Removal	Has to be conveyed to a suitable dumping site or combustion plant in accordance with local regulations.
EC Waste Code	<ul style="list-style-type: none"> <li>• 12 01 05 plastics shavings and turnings</li> <li>• 20 01 39 plastics</li> </ul>
Notes	-

## 9. Marking and Guidelines

Marking in accordance with EEC Guideline	no labelling required
Notes	-

## 10. Information about REACH



### Information about REACH

According to EC directive 1907/2006/EC (REACH), Article 3, no.3 our products are clearly defined as articles, exempt from registration. The EU regulation about chemicals no. 1907/2006 (REACH), which came into force 01 st of June 2007, prescribes Material Safety Data Sheets only for dangerous substances and preparations. According to REACH we are manufacturing articles and, therefore, not required to issue safety sheets.

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## 11. Other Information

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Other Information	-
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